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REPORT ON

PHYSICAL and CHEMICAL

PROPERTY TESTS

**FOR** 

einsulation.com, inc

MINERAL FIBER

PIPE INSULATION

PREPARED FOR einsulation.com, inc 508 North Second St. Fairfield, IA 52556

TUTCO SCIENTIFIC REPORT NO. E-INS\MIN-P.902 September 26, 2002

Reported by

President of Operations

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<u>Project:</u> Determine several chemical and physical property characteristics of Mineral Fiber Pipe Insulation submitted by einsulation.com, inc.

Samples: The samples were received from einsulation.com and designated e-insulation.

Test Methods: The following ASTM test procedures were used:

Chemical Tests - Chloride only - single sample (C 871)

Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-End Pipe Apparatus (C 335)

Water Vapor Sorption (C1104)

Shot Content - including heat treatment at 1100 ° F (C1335)

Data:

## Chemical Tests - Chloride only - single sample (C 871),

Chloride - equipment - Amperometric-coulometric titrator

Test Results: Given in parts per million(mg/kg).

Chloride = 
$$<12 (4)$$
\*

\* Less than the accurate low determination level for the analytical techniques and equipment used

# Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-End Pipe Apparatus (C 335)

Full Report under separate cover (Tutco Scientific Report E-INS\335.902

## **Thermal Conductivity Calculated Using ASTM C1045**

English-driven: k = 2.178 E-01 + 2.7479 E-04(Mean) + 5.0057 E-07(Mean)(Mean)

Mean <u>Temperature</u> 100 °F 200 °F 300 °F 400 °F 500 °F 600 °F 700 °F	1045 calculated Apparent  Thermal Conductivity*  0.250 0.293 0.345 0.408 0.480 0.563 0.655	C547 <u>Maximum*</u> 0.25 0.31 0.37 0.45 0.54 0.65 0.77
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<sup>\* (</sup>Btu-in./h-ft-°F)

Measured points #1 - 0.26 @124 °F, #2 - 0.27 @145 °F, #3 - 0.29 @179 °F, #4 - 0.36 @311 °F #5 - 0.45 @442 °F, #6 - 0.56 @559 °F, #7 - 0.68 @681 °F, #8 - 0.70 @704 °F

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## Water Vapor Sorption (C1104)

3 samples at 120  $^{\circ}\,$  for 96 hours

Results expressed as % of weight

Sample 1 2 3	% gain 0.34 0.45 0.30
Average	0.36

ASTM C547 Maximum 5.0%.

# Shot Content - including heat treatment at 1100 ° F (C1335)

Procedure 7.2 - Manual Operation

Results expressed as % of weight after heat treatment

Sample	20 mesh	50 mesh	100 mesh	Total
1	0	1.8	11.7	13.6
2	0.3	2.0	12.5	14.8
3	0.3	1.9	12.5	14.7
Average	0.2	1.9	12.2	14.3

ASTM C547 Maximum 30%.

#### **Summary**

The einsulation Mineral Fiber Pipe Insulation submitted by einsulation.com, inc. met all of the specification requirements for the tests conducted.